

# CORiTEC Sintering Furnaces

## iSINT eco

The iSINT eco stands for economy and offers high-quality technology, matching accessories for high standards at a fair price. Compact and with a small footprint, the iSINT eco sintering oven still has sufficient capacity for a sintering bowl Ø 100 mm for approx. 25 units. The door stop can be mounted right and left.



## iSINT PRO

A larger sintering capacity of up to 80 single crowns is offered by the new iSINT PRO. With a heating system with four high-quality molybdenum disilicide (MoSi2) heating elements, you can choose between conventional long-term sintering or SPEED sintering at a rate of up to 99 °C/minute. The iSINT PRO is controlled by a simple and convenient program control. The programs are displayed on a 4-line LCD display. A timer function for overnight sintering or the use of pre-drying programs for shaded zirconium restorations offer further options. In addition, three service programs are available for easy maintenance of the sinter furnace.



## SINTEROFS IN COMPARISON

	iSINT eco	iSINT PRO
Number of heating elements	4	4
Display	7-Segment	4-line LCD
Number of program memories	9	30
Combustion chamber capacity	1 x 100	2 x 120
max. heating rate in °C/min	30	99
Power in W	1720	3200
Lift function	No	Yes
Speedsintering	No	Yes

## CORiDRY

The CORiDRY pre-drying device ensures rapid and uniform drying of the colored zirconium dioxide frameworks through air circulation. The device is CE-certified and easy to use. No staining thanks to even drying; Pre-drying in the sintering furnace is not necessary; this reduces the wear of heating elements in the sintering furnace. Two heating levels up to a maximum of 70°C.



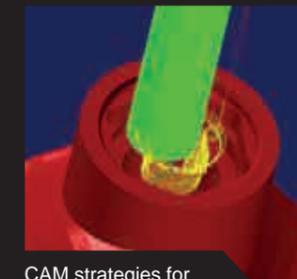
# Special solutions with technology partners

## CORiTEC 650i FOR HYBRID PROCESSING

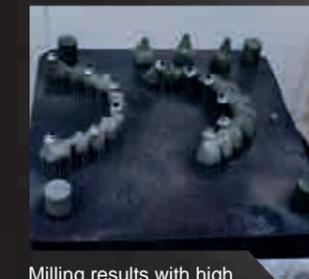
With the high-precision CORiTEC 650i machine, technology partners have developed a special process to re-mill work that was previously produced in the SLM process with high precision. This allows e.g. build highly complex web constructions made of various materials such as titanium or CoCr in advance in the SLM process, and subsequently rework interfaces with the CORiTEC 650i for the perfect fit and surface finish. This procedure is implemented in a special WorkFlow, in which a 3D probe is integrated in the CORiTEC 650i. The touch probe determines the exact position and position of the SLM building board. Using 3D measurement functions of the CAM software, the fit and interface areas of the restorations on the SLM plate can then be precisely milled with the CORiTEC 650i. This method can be used in principle with any SLM systems and with different CAM systems in combination with the CORiTEC 650i.



Precise 3D measurement in the CORiTEC 650i



CAM strategies for precision areas



Milling results with high surface quality



With the 3D probe, a controlled measurement is made via reference points in order to determine deviations, displacements and rotations. In the background, the imes-icore® 3D measurement software calculates the values and writes them back to the CAM software to implement the corrections.



1 Compatible with among others the following SLM installations:

2 Compatible with among others the following CAM systems: