

KeyPrint® Post Cure Units

Status: September 25, 2020

	Model	 KeyModel®	 KeyOrthoModel®	 KeyCast®	 KeyMask®	 KeyGuide®	 KeyTray™	 KeyOrtho IBT™	 KeySplint Soft®	 KeySplint Soft® Clear for Carbon®
 OtoFlash	G171	4000 flashes per side	4000 flashes per side	2000 flashes per side	4000 flashes per side	2000 flashes per side	2000 flashes per side	1000 flashes per side	2000 flashes per side	2000 flashes per side
 Uvitron	Intelliray	2 minutes per side	2 minutes per side	1 minute per side	2 minutes per side	2 minutes per side	2 minutes per side	1 minute per side	2 minutes per side	
 Photopol (with Asiga)	A5408V	40 minutes total	40 minutes total	40 minutes total	20 minutes total	40 minutes total	40 minutes total	pending	50 minutes total	
 Meccatronicore (with Asiga)	BB Cure	40 minutes total	40 minutes total	pending	40 minutes total	pending	50 minutes total	pending	pending	
 NextDent (3D Systems)	LC-3DPrint Box	30 minutes per side	30 minutes per side	15 minutes per side	30 minutes per side	30 minutes per side	pending	pending	15 minutes total	
 Dymax	5000-EC	4 minutes per side	4 minutes per side	1 minute per side	4 minutes per side	pending	pending	pending	pending	
 B9 (with Asiga)	Model Cure	3 minutes per side	2 minutes per side	pending	1 minute per side	pending	pending	pending	pending	
 SprintRay*	Pro Cure	30 minutes total	30 minutes total	30 minutes total	15 minutes total	45 minutes total	15 minutes total	pending	30 minutes total	
 Asiga	Flash	30 minutes per side	30 minutes per side	pending	30 minutes per side	pending	pending	pending	pending	
 Dreve	PCU 90	pending	pending	pending	pending	pending	pending	pending	pending	15 minutes per side
 Dreve	PCU LED	pending	pending	pending	pending	pending	pending	pending	pending	Splint program 90% LED intensity, 32 minutes
 Rapid Shape	RS Cure	50 µm - 5 min. total 100 µm - 6 min. total	5 minutes total	4 minutes per side	4 minutes per side	3 minutes total	pending	4 minutes total	6 minutes total	
 WHW	Eurolight	pending	15 minutes per side	15 minutes per side	pending	3.5 minutes total	pending	pending	pending	

*All SprintRay post cures are done at a default "50°C" Temperature